

PURCHASE ENQUIRY

HOOGHLY DOCK & PORT ENGINEERS LTD.

(A Government of India Undertaking)

SHIP BUILDERS – SHIP REPAIRERS – ENGINEERS

Salkia Works: 6, Howrah Road, Salkia, Howrah-711 106



Registered Office:

1, R. N. Mukherjee Road,
Kolkata – 700 001



AN ISO 9001 UNIT

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LIMITED TENDER ENQUIRY

(SALKIA WORKS)

Date: 13.12.2008

Tender Enquiry No.: - HDPEL/CAP/SW/GOC/08-09/P-01

Date:

Dear Sirs,

Please quote us your lowest rate for the following to be delivered free to our works.

1. Your quotation should reach us strictly on or before **31.12.2008** in a closed sealed cover mentioning our Enquiry no and due date on the left hand corner of the Quotation and Envelope,
2. Quotation received after due date will not be considered.
3. If you are not interested please return this enquiry with endorsement 'NOT QUOTING' within the schedule date.

Yours faithfully,

For HOOGHLY DOCK & PORT ENGINEERS LTD.

B.DAS

Head (QC & Project)

Quantity	Description of Material	Unit Price	Price	Delivery
1.	Repairs to Goliath Crane (10 Ton Capacity) at Shipyard (Salkia Works) as per enclosed "Annexure – I" Note: - a) The competent vendors to inspect the job as per defect list prior to the submission of their Technical Bids & Price Bids in separate & sealed envelopes with the Enquiry nos. & dates on the Envelops in tender box. b) The successful vendors to show satisfactory commissioning of the Goliath Crane to the entire satisfaction of the Head (E&M) &VO. c) You are also requested to report to our Head (E&M) & VO for site inspection of the Goliath Crane. d) Vendors to submit valid P.F. Registration No., valid ESI Registration No., I.T. PAN No., Labour Contract License., Trade License as applicable.			

General Condition (Limited Tender Enquiry)

1. Your Offer should remain valid for a minimum period of 60 days.
2. HDPEL's standard L.D. and Risk Purchase Clauses will be applicable (available in the Website & Purchase Dept.of HDPEL (SW))
3. In price computation, Taxes / Duties etc as applicable must be shown separately.
4. Delivery to be within _____ days from the date of issue of P.O. / L.O.I.
5. Payment term 30 day's credit.
6. Guarantee / Warrantee etc to be mentioned clearly.
7. Calibration / Test / Inspection / Other Certificate(s) as applicable.
8. Any other Condition if applicable to be clearly indicated.
9. HDPEL reserves the right to reject any Quotation or Part without assigning any reasons thereof.

Annexure - I
HOOGHLY DOCK & PORT ENGINEERS LTD.
SALKIA WORKS.

REPAIRS TO GOLIATH CRANE (CAPACITY 10 TON) AT SHIPYARD.

The following defects to be repaired of the Goliath crane (capacity 10 Ton.)

1. L.T. assembly

- a) i) Labour charges for dismantling of traveling rollers, L.T. Gear box, Axle pins, bearing, bushes etc. also cleaning, oiling, Greasing etc complete in all respect. - LS
- ii) Stbd side traveling pinion's broken teeth to be repaired. - LS
- Or, Renewal of stbd. Side traveling pinion (if required), Rate of New Pinion (01 no.) to quote. - LS
- iii) Re-building and re-boring of L.T. Gear box – 02 nos. - LS
- iv) Supply and fitting of SKF bearing (No. RLS 26) – 01 No. in L.T.Gear box (if required) - LS
- b) Alignment of L.T. Rail Track to be checked (Approx. 50 mtrs.), - LS
- c) L.T. Rail Track to be repaired, if necessary. - LS

2. Hoist assembly

- a) Overhauling / Servicing of hoist mechanism complete with drums, shafts, pins, gear box, pedestals, pulleys, hooks, rope guards, rope clamps, reverse change of both ends of wire ropes etc. - LS

3. Trolley arrangement.

- i) Thoroughly checking, alignment and repairing of C.T. rail track as necessary (Length 30 M. approx.) - LS
- ii) Supply and fitting of C.T. wheel bearing (SKF) - LS
- iii) Supply and fitting of SKF Bearing for Hoist Gear box. - LS
- iv) Middle portion of Horizontal Square Gantry girder, which is fitted with main vertical post (2 nos.) is badly deformed. Thoroughly checking and inspect. (Approx. length- M.). M.S. Structural member to be repaired/replaced new (M.S. structural materials to be supplied by HDPEL) after cutting to requisite length, supporting frame work to be made connected to one another with cleats etc., necessary fabrication, welding, erection at site including, scaffolding and staging materials. - LS

4. Operators Cabin

i) Damaged or rusted existing supporting bottom plates to be removed by gas cutting and re-placed new one (Materials to be supplied by HDPEL) with necessary fabrication, welding, erection and staging materials including securing arrangement of cabin.

Supply size: - i) 1600 x 1000 x 4 mm. - 2 nos. ii) 1350x1000x 4 mm. – 2 nos. - LS

ii) Supply 4 nos. plain glass panes (4-mm. thk.) to be fitted on operator window cabin with approved necessary fittings avoiding leakage. - LS

5.

i) Checking & Inspecting entire main structures, ladders & safety guards. - LS

ii) Repairing of main structures, ladder & safety guards if necessary. - LS

6. Electrical

a) To be checked & servicing of Main Control panel, resistance unit (3 nos.), Drum Controller (3 nos.) - LS

b) Checking of insulation of Motors (4 nos.) & Servicing of 4 nos. brake assembly. - LS

c) All overhead copper lines with collectors to be checked & repairs / renewals are to be carried out.- LS

d) All safety to be checked to make operational. - LS

7. Painting

Compete Crane to be thoroughly chipped, primed and painted with 1 coat of primer & 2 coats of Final paint. (Yellow colour) of reputed make. - LS

8. Labour charges for completion of the work load testing of the crane in swing and movable condition to required proof load with dead weight and submission Govt. approved test certificate (Load will be arranged by HDPEL.) - LS

HDPEL's scope of supply: -

Water, Electricity as long as CESE supply is available, M.S. material mentioned in B.O.Q. Mobile crane facility for lifting of specific materials will be provided by HDPEL free of charges. Storage facility will be provided by HDPEL.

Contractor's scope of supply: -

All tools, Tackles, Scaffolding with staging materials, Labour, Engineer, Supervision, gas cutting equipments, welding equipments including consumables, glass panes, 4 mm. thk. M.S. sheet, oil, good quality grease and required materials without any charges including safety arrangements of your personnel.